

08/02/99
1c201 U.S. PTO



**UTILITY
PATENT APPLICATION
TRANSMITTAL**

(Only for new nonprovisional applications under 37 CFR 1.53(b))

Attorney Docket No.

35.C13719

First Named Inventor or Application Identifier

KENJI SUZUKI, ET AL.

Express Mail Label No.

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

ADDRESS TO:

Assistant Commissioner for Patents
Box Patent Application
Washington, DC 20231

1. ☒ Fee Transmittal Form
(Submit an original, and a duplicate for fee processing)

2. ☒ Specification Total Pages

3. ☒ Drawing(s) (35 USC 113) Total Sheets

4. ☒ Oath or Declaration Total Pages

a. ☐ Newly executed (original or copy)

b. ☒ Unexecuted for information purposes

c. ☐ Copy from a prior application (37 CFR 1.63(d))
(for continuation/divisional with Box 17 completed)
(Note Box 5 below)

i. ☐ **DELETION OF INVENTOR(S)**
Signed Statement attached deleting inventor(s) named in
the prior application, see 37 CFR 1.63(d)(2) and 1.33(b).

5. ☐ Incorporation By Reference (useable if Box 4c is checked)
The entire disclosure of the prior application, from which a copy of the oath or
declaration is supplied under Box 4c, is considered as being part of the disclosure of
the accompanying application and is hereby incorporated by reference therein.

6. ☐ Microfiche Computer Program (Appendix)

7. Nucleotide and/or Amino Acid Sequence Submission
(if applicable, all necessary)

a. ☐ Computer Readable Copy

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c. ☐ Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

8. ☐ Assignment Papers (cover sheet & documents)

9. ☐ 37 CFR 3.73(b) Statement (when there is an assignee) ☐ Power of Attorney

10. ☐ English Translation Document (if applicable)

11. ☐ Information Disclosure Statement (IDS)/PTO-1449 ☐ Copies of IDS Citations

12. ☒ Preliminary Amendment

13. ☒ Return Receipt Postcard (MPEP 503)
(Should be specifically itemized)

14. ☐ Small Entity Statement(s) ☐ Statement filed in prior application
Status still proper and desired

15. ☐ Certified Copy of Priority Document(s)
(if foreign priority is claimed)

16. ☐ Other: _____

17. If a CONTINUING APPLICATION, check appropriate box and supply the requisite information:

☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No. ____/____

18. CORRESPONDENCE ADDRESS

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Address

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CLAIMS	(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
	TOTAL CLAIMS (37 CFR 1.16(c))	6-20 -	0	X \$ 18.00 -	\$ 00.00
	INDEPENDENT CLAIMS (37 CFR 1.16(b))	2-3 -	0	X \$ 78.00 -	\$ 00.00
	MULTIPLE DEPENDENT CLAIMS (if applicable) (37 CFR 1.16(d))			\$260.00 -	\$ 00.00
				BASIC FEE (37 CFR 1.16(a))	\$ 760.00
				Total of above Calculations -	\$ 760.00
	Reduction by 50% for filing by small entity (Note 37 CFR 1.9, 1.27, 1.28).				
				TOTAL -	\$ 760.00

19. Small entity status

- a. ☐ A Small entity statement is enclosed
- b. ☐ A small entity statement was filed in the prior nonprovisional application and such status is still proper and desired.
- c. ☐ Is no longer claimed.


20. ☒ A check in the amount of \$ 760.00 to cover the filing fee is enclosed.

21. ☐ A check in the amount of \$ _____ to cover the recordal fee is enclosed.

22. The Commissioner is hereby authorized to credit overpayments or charge the following fees to Deposit Account No. 06-1205:

- a. ☒ Fees required under 37 CFR 1.16.
- b. ☐ Fees required under 37 CFR 1.17.
- c. ☐ Fees required under 37 CFR 1.18.

SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT REQUIRED

NAME	Mark A. Williamson, Reg. No. 33,628
SIGNATURE	
DATE	August 2, 1999

35.C13719

PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:)	
	:	Examiner: Unassigned
KENJI SUZUKI, ET AL.)	
	:	Group Art Unit: Unknown
Appln. No.: To be assigned)	
	:	
Filed: Concurrently Herewith)	
	:	
For: PROCESS AND APPARATUS)	August 2, 1999
FOR FORMING IMAGES	:	

Box Patent Application
Assistant Commissioner for Patents
Washington, D.C. 20231

PRELIMINARY AMENDMENT

Sir:

Prior to examination on the merits, kindly amend the above-identified application
as follows:

IN THE SPECIFICATION:

Kindly amend page 12, line 21 as follows:

Please change "to 100 parts" to --to 1000 parts--.

REMARKS

The specification has been changed to correct a minor error. Applicants request
favorable consideration of the subject application. No new matter has been added.

Applicants' undersigned attorney may be reached in our Washington, D.C. office by telephone at (202) 530-1010. All correspondence should continue to be directed to our below listed address.

Respectfully submitted,


Attorney for Applicants

Registration No. 33,628

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PROCESS AND APPARATUS FOR FORMING IMAGES

BACKGROUND OF THE INVENTION

Field of the Invention

5 The present invention relates to an image forming process for forming a protective layer of a thermoplastic resin film on a recording medium and an image forming apparatus for carrying out this process.

Related Background Art

10 In recent years, the progress of the ink-jet recording technique is noteworthy and its image quality has reached a level equal or superior to that of a silver halide print. As to recording media used for this ink-jet recording process, those with an
15 image-receiving layer, containing porous particles excellent in absorbing and fixing recording liquid, provided on a base material such as paper are known.

 Besides, a laminating treatment of a recorded image by transferring and laminating a transfer layer
20 comprising a thermoplastic resin layer provided on a base material onto a recorded image by heat and pressure adhesion to give waterproof, light resistance, glossiness, etc. is also known. By having a UV
25 absorbing agent contained in the transfer layer during this treatment, it is also possible to provide a sufficient light resistance to a print. Furthermore, by devising the material and constitution of this

transfer layer, many laminating treatments of an image for simply and easily providing the wear resistance, solvent resistance, or the like by use of a resin have been worked out thus far.

5 FIGS. 3A to 3C are schematic sectional views of a conventional laminating method. The film with a base material shown in FIG. 3A basically comprises a transfer layer 101 to be transferred and laminated onto the surface of a recorded image and a base material
10 film 102 for bearing the transfer layer 101. The transfer layer 101 can be peeled off from the base material 102 so as to be transferred and laminated onto the image-receiving layer of a recording medium after recording.

15 As shown in FIG. 3B, the transfer layer 101 is laminated while remaining borne on the base material film 102 so as to directly cover the top of the image-receiving layer 103a on an ink-jet image-receiving paper 103 after recording and applied onto
20 the image-receiving layer 103a by pressurization and/or fusion.

 As shown in FIG. 3C, the base material layer 102 is peeled off from the transfer layer 101 after the transfer layer is applied onto the recorded image, and
25 the transfer layer 101 alone is left as a protective layer on the image receiving layer 103a.

 The principal problem of the construction

comprising a transfer layer 101 and a base material film 102, as shown in FIGS. 3A, 3B and 3C, is high cost. In a laminating treatment as mentioned above, a base material film comprising a heat resistant material is necessary for the base material film 102 on which a resin layer to be transferred by heat and pressure adhesion on the recording side is formed by coating. In this film, not only heat resistance but flatness sufficient for giving the gloss of a protective film after the transfer is also required, thus resulting in high cost. The cost of this base material film 102 has a much greater weight than that of a transfer material remaining as a final product or that of coating of a transfer layer. Sufficiently stable and deformation-free raw material of a protective layer under conditions assumed for the thermal transfer, includes PET film, polyamide film, polyimide film and so on with thermal shrinkage controlled by preannealing, but any of them is a high-cost material. With such a constitution, a wide variety of applications truly low in cost and highly general in purposiveness are difficult to create.

The second problem of this constitution lies in that the base material film 102 becomes a used waste. From the viewpoint of processing cost, coating of a transfer layer 101 is ordinarily executed on a wide roll before slitting. Thus, recycling of used base

material films 102 cannot be directly performed.

Supposing that used basic films 102 are recycled, they would be done on the level of raw materials. Thus, it costs labor to collect and recycle them. Besides, a mechanism for rewinding a film after the image transfer in an apparatus, a space for disposing the mechanism, a power source for moving the mechanism or control system and so on are necessary. In a case where a laminate material has been cut, winding is unnecessary, but a mechanism for carrying used basic films 102 and accumulating them in a predetermined space is still necessary.

The third problem of this constitution lies in that the function of a protective layer transferred and formed varies according to the physical property, surface property, thickness or the like. These especially affect the glossiness, the adhesion of a film and the bubble releasability to a great extent. Originally, the transfer process of a glossy protective layer is a complicated process in which many parameters contribute, so that addition of such an influential variable factor is unfavorable to the stability of phenomena.

SUMMARY OF THE INVENTION

It is one object of the present invention to provide an image forming process and an image forming

apparatus capable of solving the problems mentioned above and forming an image good in glossiness at low cost and free of used wastes.

An image forming process according to the present invention comprises the steps of conducting recording
5 on a recording medium with an image-receiving layer and laminating a thermoplastic film onto the image-receiving layer to smooth the surface of the thermoplastic film by heating and pressurizing means.

10 An image forming apparatus according to the present invention comprises: an ink-jet head for conducting recording on a recording medium; a laminating section for laminating a thermoplastic polymer onto a recording medium on which recording has
15 been conducted; and heating and pressurizing means for heating and pressurizing the thermoplastic film to smooth the surface.

In the present invention, a thermoplastic resin film alone is laminated without use of a base material
20 film that has been heretofore used, and the surface of a protective layer is smoothed during the lamination, so that the cost can be reduced and a glossy fine recorded image can be obtained.

Besides, a film itself is laminated and heat from
25 heating means is directly transmitted not by way of a base material film, thereby reducing the thermal load of the apparatus or the like.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an illustration of one example of an image forming apparatus according to the present invention.

5 FIGS. 2A and 2B are illustrations of one example of a device for manufacturing a thermoplastic film used in the present invention.

10 FIGS. 3A, 3B and 3C are illustrations of one example of method for laminating a laminate film with a base material attached.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

15 In the apparatus shown in FIG. 1, recording media 2-1 and 2-2 different in size are fed from storing cassettes 1-1 and 1-2 by means of first and second feed rollers 3-1 and 3-3. Furthermore, through conveyance guides 7-1 and 7-2, rollers 4, a conveyance guide 8, rollers 5 and a conveyance guide 9, they arrive at an ink-jet recording head 12. Here, in accordance with an
20 image signal from unshown image reader means, images are recorded on the image-receiving layer of the recording media 2-1 and 2-2. The recording head 12 is composed of so-called multi-heads arranged in a full line, for example, nearly perpendicular to the
25 recording media 2-1 and 2-2, i.e. vertical to the paper plane in FIG. 1. In this ink-jet recording, the recording media 2-1 and 2-2 are sucked to a porous

guide plate 14 by a suction fan 13 to retain their planarity and keep their gap to the recording head 12 best.

Furthermore, the recording media 2-1 and 2-2 after
5 recording are conveyed through a conveyance guide 10, conveyance rollers 6 and a conveyance guide 11 to a laminating section.

On the other hand, a long-scale thermoplastic resin film 22 is wound onto a thermoplastic resin film
10 feed section 21 in the shape of a drum. This thermoplastic resin film 22 has a width corresponding to a length perpendicular to the conveying direction of the recording media 2-1 and 2-2. This thermoplastic resin film 22 is fed from the feed section 21 through
15 feed rollers 23, a cutter 24, conveyance rollers 25 and conveyance rollers 26 and overlapped with the recording media 2-1 and 2-2 after recording by means of rollers 27. Besides, the thermoplastic resin film 22 is cut at a desired position by means of the cutter 24.

Furthermore, both of them overlapped by means of
20 the rollers 27 are conveyed to pressurizing roller 28 containing a heater 29 built in and heated and pressurized for adhesion. Namely, onto the image-receiving layer of the recording media 2-1 and 2-2, the
25 thermoplastic resin film 22 is laminated and then bonded. The laminated recording media 2-1 and 2-2 are discharged through rollers 32 to a discharge tray 33.

Here, when smoothing the surface of the protective layer to improve the glossiness of images, the pressurizing rollers 28 serving as heating and pressurizing means smooths the surface on the side in
5 contact with the thermoplastic resin film 22. In order to obtain glossy images, the surface roughness of the pressurizing rollers is preferably about 3 μm or less in terms of Ra and much preferably about 1.5 μm or less.

10 In the present invention, because of directly determining the glossiness of the transfer protective layer (accordingly, of recorded images), the surface glossiness of rollers is an important factor. This glossiness depends on that of images required, but
15 generally is preferably equal to or greater than 10% at an incident angle of 20° and is equal to or greater than 70% at an incident angle of 75°.

Besides, the temperature of heating by heating and pressurizing means has to be determined appropriately
20 depending on material of a thermoplastic resin film 22, but is preferably in the range of 60 to 220°C ordinarily.

The surface material of this pressurizing roller pair 28 on the side of a thermoplastic resin film is
25 preferably heat resistant rubber. With a metal roller, once flaws are generated on the surface, their shapes are transferred, but they are closed by pressure in a

material of rubber, thus improving the durability significantly. Furthermore, from the viewpoint of mold releasability, silicon rubber is preferable, and applying traces of silicon oil is effective significantly in point of maintaining and improving the mold releasability.

Devices for forming a protective layer, used in the present invention are not limited to the example shown in FIG. 1. For example, a charged drum is used as intermediate carrier and a device so arranged as to push this charged drum wrapped with a thermoplastic film 22 therearound to the recording media 2-1 and 2-2 can be also employed.

Any thermoplastic film which can be laminated on a recorded image-receiving layer of a recording medium may be employed for thermoplastic resin films used in the present invention without any limitation. Thermoplastic resin films having preferable characteristics for lamination such as transparency, breaking strength and melting point have to be appropriately selected for use. Specifically, films of vinyl chloride-vinyl acetate copolymer, polyethylene, polypropylene, polyvinyl chloride, polystyrene, polyesters, polyvinyl alcohols, polyamides, cellulose acetate, polycarbonates, polyvinyl butyral, vinylidene chloride or the like can be exemplified.

Besides, it is preferable either that the glass

transition point of a thermoplastic resin film is lower than that of a binder resin of an image-receiving layer in a recording medium or that the film-forming temperature of a thermoplastic resin film is lower than
5 that of a binder resin of an image-receiving layer in a recording medium respectively.

The thickness of a thermoplastic resin film may be determined appropriately, but is preferably such thickness that the unevenness of the surface of the
10 image-receiving layer in a recording medium does not appear on the surface of the thermoplastic resin film; to be specific, it is preferably in the range of 2 to 40 μm .

Besides, a thermoplastic resin film may be
15 composed of a laminate of different thermoplastic polymer layers. In this case, ordinarily, the glass transition point or film-forming temperature varies among the thermoplastic polymer layers. Thus, a thermoplastic layer much lower in glass transition
20 point or film-forming temperature may be laminated onto the image-receiving layer. And in this case, the thickness of a thermoplastic polymer layer on the laminated side to the image-receiving layer is preferably such thickness that the unevenness of the
25 surface of the image-receiving layer does not appear on the surface of the thermoplastic resin film; to be specific, it is preferably in the range of 1 to 20 μm .

Besides, the total thickness of a thermoplastic resin film is preferably in the range of 2 to 40 μm .

By setting the polymer layer on the side directly laminated onto an image-receiving layer to a material low in glass transition point, a resin can be so arranged as to firmly intrude into concave portions of an uneven image-receiving layer; on the other hand, by using a polymer material high in glass transition point and molecular weight for the layer on the opposite side, the surface hardness of the laminate layer can be enhanced. Besides, such composition of two layers or more is advantageous also from the viewpoint of preventing the inter-layer fusion in the stock of a thermoplastic resin film wound in the shape of a roll.

FIGS. 2A and 2B are schematic illustrations exemplifying a process for manufacturing a thermoplastic resin film used in the present invention.

FIG. 2A shows an example of manufacturing a monolayer thermoplastic resin film. As shown in FIG. 2A, a monolayer thermoplastic resin film is obtained by supplying a thermoplastic resin material from a dye coating head 51 to a casting roll 52 and winding a shaped film on a winding roll 53. By using a casting roll 52 in this manner, the film surface is well smoothed, and images after the formation of a protective layer further improves in glossiness.

FIG. 2B shows an example of manufacturing a double

layer thermoplastic resin film. As shown in FIG. 2B, a double layer thermoplastic resin film is obtained by supplying a thermoplastic resin material from a dye coating head 51 to a casting roll 52, further coating a second layer by means of a micro gravure coating head 54, drying the coat in a drying furnace 55 and winding the shaped film on a winder roll 53.

The examples shown in FIGS. 2A and 2B are so arranged as to wind a manufactured thermoplastic resin film in the shape of a roll and laminate this rolled thermoplastic resin film onto an image-receiving layer installed at the supply section 21 of the laminating apparatus shown in FIG. 1, but a thermoplastic resin film may also be so arranged as to be continuously supplied from the casting roll 52 to the apparatus shown in FIG. 1 without being wound in the shape of a roll.

The image-receiving layer of a recording medium used in the present invention is mainly composed of porous inorganic particles and binder resin, where 30 to 100 parts by weight preferably 50 to 500 parts by weight of binder resin is employed with respect to 100 parts by weight of porous inorganic particles.

As to porous inorganic particles, those containing a large amount of pores having 3 to 30 nm diameter in the structure are preferable, especially those having large pore density near the particle surface are

preferable. Furthermore, from the viewpoint of obtaining a sufficient ink absorption rate or the like, the specific surface area of porous inorganic particles is preferably $50 \text{ m}^2/\text{g}$ or larger. Furthermore, in use of high-speed printing ink-jet printer, the image-receiving layer of a recording medium preferably contains 50% by weight or more of porous inorganic particles with the specific area of $100 \text{ m}^2/\text{g}$ or greater from the viewpoint of preventing the overflow of ink or the like.

The porous inorganic particles endowed with such an ink solvent absorptivity and dye-molecule absorptivity preferably take on white color further. As to the material comprising porous inorganic particles having such characteristics, metals such as aluminum, magnesium and silicon and oxides, hydrates, carbonates or the like of metals can be exemplified. Above all, synthetic silica is particularly preferable on account of excellency in all the characteristics mentioned above, established industrial production process, inexpensiveness and stability.

With an image-receiving layer comprising a mixture of such inorganic particles and an organic binder resin, not quite small diameter of inorganic particles is preferable from the viewpoint of ink absorptivity or the like. In many cases, inorganic particles in the range of 0.1 to $10 \text{ }\mu\text{m}$ in diameter are employed and not

sufficiently small relative to the wavelength of light,
so that light scattering takes place on the surface to
show a matted appearance. Among them, ultrafine
particles in the range of 0.1 to 1 μm in diameter
5 provide a glossy surface rather reduced in matt in some
cases, but usually, a secondary aggregation of
particles occurs, so that the surface can not be
smoothed so much. Besides, if a dispersant is added to
the coating liquid for the purpose of preventing the
10 aggregation, the absorptivity of ink or the stability
of dye molecules are often damaged.

For these reasons, the surface of a recording
medium containing such porous inorganic particles in
which a high-speed absorptivity of ink and a coloring
15 stability of dyes have been investigated is normally
matted. The present invention displays considerable
meritorious effects in the case of using a recording
medium containing such image-receiving layers.

Hereinafter, examples of the present invention
20 will be described.

Example 1

Two parts of binder resin emulsion (Takamatsu
Yushi; NS120-XK) was added to 1 part of silica
(Mizusawa Chemical Industries; Mizukasil P-50),
25 thereafter the mixture was dispersed to prepare a
coating liquid so that the solid content became 20% by
weight. This coating liquid was coated and dried onto

fine paper of 186 g/m² by means of a slot-dye coator so that a film after the drying became 30 μm thick to form an image-receiving layer.

Next, an 8 μm thick thermoplastic resin film made of vinyl chloride-vinyl acetate copolymer was used to carry out ink-jet recording and the formation of a protective layer by means of the apparatus shown in FIG. 1. The film-forming temperature of the film material was 60°C. The temperature of pressurizing rollers 28 having a silicon rubber surface during lamination was set to 140°C and the glossiness of the pressurizing roller 28 on the side of the thermoplastic resin film was set to 80% at an incident angle of 75°. As a result, recording images excellent in glossiness could be obtained.

Comparative Example 1

The same vinyl chloride-vinyl acetate copolymer as used in Example 1 was coated on a 38 μm thick polyethylene terephthalate film with the same thickness, thereby preparing a film with a base material as shown in Figs. 3A to 3C. The unevenness of the polyethylene terephthalate film was the same as that of the pressurizing rollers used in Example 1. Using this film, ink-jet recording and the formation of a protective layer were carried out as in Example 1, and three times the heating energy of that in Example 1 was required in order to obtain the same glossiness as

in Example 1.

As clearly seen from the results of Example 1 and Comparative Example 1, the present invention does not use a film with a base material prepared by laminating a material for lamination onto a heat resistant film as in Example 1, but directly laminates only a material for lamination using rollers by heat and pressure adhesion, which brings forth high thermal efficiency and makes it possible to obtain recorded images having good glossiness at low cost.

Example 2

Except that a thermoplastic resin film comprising two layers of a 3 μm thick layer made of low molecular weight acrylic resin and a 10 μm thick layer of vinyl chloride-vinyl acetate copolymer was used, the temperature of pressurizing rollers 28 was set to 120°C and the side of vinyl chloride-vinyl acetate copolymer was brought into contact with the image-receiving layer, ink-jet recording and formation of a protective layer were carried out as in Example 1, then similar good results were obtained.

In this example, it is important to fully plasticize the acrylic resin layer by means of the pressurizing rollers 28. Thereby, the lower vinyl chloride-vinyl acetate copolymer layer is sufficiently solved into the upper acrylic resin layer so as to make the interface disappear, and thus the density of

recorded images can be improved by eliminating the
light scattering on the interface between the above two
layers. Besides, the blocking of a relatively high Tg
acrylic resin layer is prevented so that a highly
5 uniform film is completed.

As described above, according to the present
invention, a thermoplastic resin film without a base
material is laminated and the surface of a protective
layer is smoothed during laminating, so that a good
10 glossy protective layer can be formed at a low cost and
without used wastes.

Moreover, since a film itself is laminated and the
laminated film does not have a base material, heat from
heating means is directly transmitted so that thermal
15 load of an apparatus or the like is reduced.

WHAT IS CLAIMED IS:

1. A process for forming images comprising the steps of: conducting recording on a recording medium provided with an image-receiving layer; and

5 laminating a thermoplastic film onto said image-receiving layer to smooth the surface of said thermoplastic film by heating and pressurizing means and to bond the back side of said thermoplastic film onto said image-receiving layer.

10

2. A process for forming images as set forth in Claim 1, wherein the surface glossiness of said heating and pressurizing means is equal or greater than 10% at an incident angle of 20°.

15

3. A process for forming images as set forth in Claim 2, wherein said surface glossiness is equal or greater than 70% at an incident angle of 75°.

20

4. A process for forming images as set forth in Claim 1, wherein either the glass transition point of said thermoplastic film is lower than the glass transition point of a binder resin in said image-receiving layer or the film-forming temperature of said thermoplastic film is lower than the film-forming temperature of a binder resin in said image-receiving layer.

25

5. A process for forming images as set forth in Claim 1, wherein said thermoplastic film is a laminate of two or more thermoplastic polymer layers.

5 6. An apparatus for forming images comprising:

an ink-jet head for conducting recording on a recording medium; a laminate section for laminating a thermoplastic polymer onto a recording medium on which recording has been conducted; and

10 heating and pressurizing means for smoothing said thermoplastic film by heating and pressurizing and for bonding the back side of said thermoplastic film onto said image-receiving layer.

ABSTRACT OF THE DISCLOSURE

An image forming process comprising the steps of
conducting recording on a recording medium provided
with an image-receiving layer and laminating a
5 thermoplastic film onto the image-receiving layer to
smooth the surface of the thermoplastic film by heating
and pressurizing means and to bond the back side of the
thermoplastic film onto the image-receiving layer. An
image forming apparatus comprises an ink-jet head for
10 conducting recording on a recording medium, a
laminating section for laminating a thermoplastic
polymer onto a recorded recording medium, and heating
and pressurizing means for heating and pressurizing the
thermoplastic film to smooth the surface and to bond
15 the back side of the thermoplastic film onto the image-
receiving layer.

FIG. 1

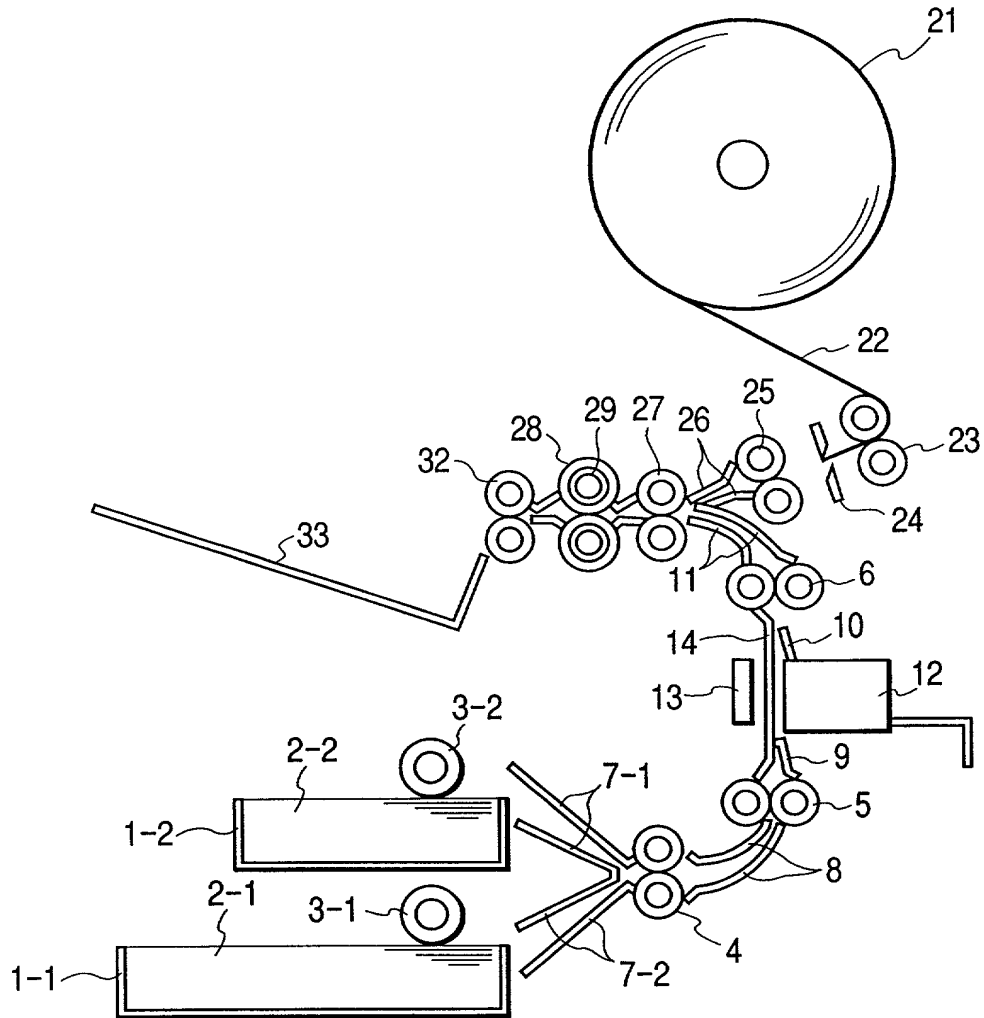


FIG. 2A

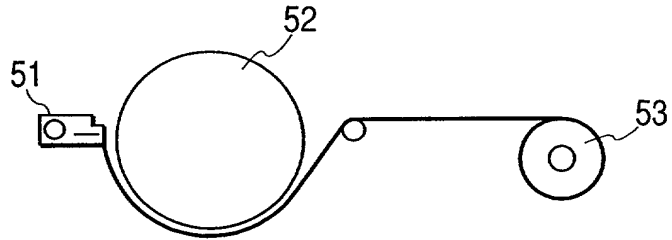


FIG. 2B

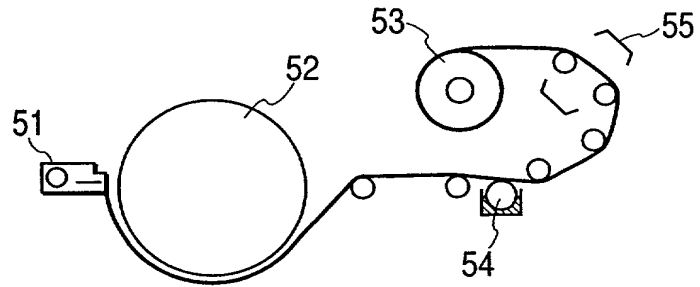


FIG. 3A

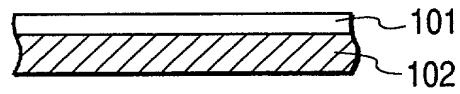


FIG. 3B

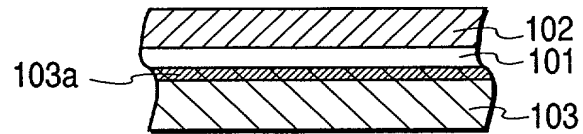
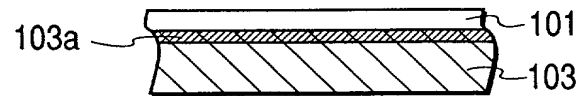


FIG. 3C



COMBINED DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION

(Page 1)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name;

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled PROCESS AND APPARATUS FOR FORMING IMAGES

the specification of which ☒ is attached hereto ☐ was filed on _____ as United States Application No. or PCT International Application No. _____ and was amended on August 2, 1999 (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR §1.56.

I hereby claim foreign priority benefits under 35 U.S.C. §119(a)-(d) or §365(b), of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT international application which designates at least one country other than the United States, listed below and have also identified below any foreign application for patent or inventor's certificate, or PCT international application having a filing date before that of the application on which priority is claimed:

Country	Application No.	Filed (Day/Mo./Yr.)	(Yes/No) Priority Claimed
Japan	10-220507	4/August/1998	Yes

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT international application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

Application No.	Filed (Day/Mo./Yr.)	Status (Patented, Pending, Abandoned)
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I hereby appoint the practitioners associated with the firm and Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and direct that all correspondence be addressed to the address associated with that Customer Number:

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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